

# Receiving Report

Date:

13/4/26

Batch No:

M156143

Supplier:

RYERSON

Dart P/O:

20246

Packing Slip:

Yes ☒ No ☐

Invoice:

Yes ☐ No ☒

Receipt:

Cash ☐ Cr ☐

Release Note Attached:

Yes ☒ No ☐ N/A ☐

Waybill Attached:

Yes ☐ No ☒ N/A ☐

Shipment Complete:

Yes ☐ No ☒ N/A ☐

QC6 Inspection

☒ OK 13/06/27 N/A ☐

Work Order

☐ N/A ☒

## Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
<u>M70787</u>	<u>6B5-WB0375</u>		<u>24</u>	<u>1</u>	<u>24</u>	<u>20</u>

Initials of receiver (if shipment OK) Level 12

[Signature]

Production/Admin:

Date

13/4/24

Received/Costing

Initial

[Signature]

Location

\_\_\_\_\_

## Page 1 of 1

All amounts are calculated in domestic currency.

All Item ID/GL/WOs      All Rec. Employees      All Currencies

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID\Vendor Name			VC-RYS001	Ryerson Canada							
PO20246	1		M7075T6B7.000X2.0 f 00		6/28/2013	6/26/2013	33.4400	\$67.49	0.0000	0	\$2,256.93
CAD	No		7075-T6 BAR 7.000" f X 2.000" (order in billets) M126143		33.4400	DESJ02		\$2,256.93	0.0000	0	
Total Received Quantity:											33.4400
Total Qty to Inspect (PO U/M):											0.0000
Total Reject Quantity:											0.0000
Total Receipt Value:											\$2,256.93
Total Balance Due Quantity:											0.0000

## Shipping Order / Bordereau d'expédition

MO #

200 RUE DU CHEMINOT  
200 RUE DU CHEMINOT  
Phone/Tel (450) 424-0153

Sold to/Facteur a:  
DART AEROSPACE LTD.  
1270, ABERDEEN STREET

VAUDREUIL-DORION QC J7V 5V5  
VAUDREUIL QC J7V 5V5

Ship to/Expédier a:  
DART AEROSPACE LTD.  
1270, ABERDEEN STREET

Page 1 de 1 06/21/13 12:56 CST  
SP AP

S.O. / Bordereau d'expédition
<b>X6-310900</b>
P.O. / Bon de commande
20246

HAWKESBURY ON K6A 1K7 HAWKESBURY ON K6A 1K7		Phone/Tel (613) 632-3336		<b>Total Packages / Paquets totaux</b> 1	
Ship Via / Expédier par	Freight / Fret	Customer # / # Client	Sales / Ventes	Tax Status / Statut fisca	Certs
NOTRE CAMION	Ntr camion PP/tous	1946	21 EB	Imposbl	1
Bill of Lading / N° du connaissance	Pro Bill / Bordereau d'envoi	Ship Approval / Approbation de l'expédition		Ship Date / Date d'expédition	
				Order Date / Date de commande	
				06/19/2013	

**Qty Shipped/Qté expédiée B.O.Qty/En souffrance**

1 5556-7605 PLA AL 7075-T651 2.000 X 7.000 X 13.375"

Tariff Code / Code tarifaire: 7606.12.00.32

Qty Comm: 30 Order Qty/Qté commandée 30 UEA Pcs: 30 30 pcs Loc EXP 30.00 UEA

( 1 SMSKID 603 )

Cntrl: X6FM7183 C: 458936

\*\*\* Filled by Initials/Rempli par initiale: CR

2 7915-9998 ENERGY CHARGE

Tariff Code / Code tarifaire: 7606.12.00.32

Order Qty/Qté commandée 1.0000 LOT Pcs: 0

1.00 LOT

Customer/Driver Instructions / Commentaires du client/chauffeur:

HEURES D'OUVERTURE 7H @ 16H LUN @ VEND DECHARGEMENT AU CHARIOT ELEVATEUR AVANT COTE CHAUFFEUR  
CFC ET MTR REQUIS A LA LIVRAISON

Received by/ Reçu Par:

Date:

Delivery Receipt/Recu de livraison

Acceptance of goods constitutes acceptance of our Terms and Conditions, available on our website at [www.Ryerson.com](http://www.Ryerson.com), or from your sales representative, or by calling (800) 268-2680.

L'acceptation des marchandises constitue un consentement à nos termes et conditions, qui sont disponibles sur notre site web [www.Ryerson.com](http://www.Ryerson.com), ou par votre représentant interne, ou par téléphone (800) 268-2680.

Alloys of Aluminum, Copper, Steel Caution:

Processing of this material may present a physical and or health hazard. See material safety data sheets for further information

Les alliages d'aluminium, de cuivre, d'acier Avertissement:  
Le Traitement de ce matériel peut présenter un risque physique et ou pour la santé. Pour de plus ample information voir les fiches.

26-6-13 *[Signature]*

# RYERSON

21 JUIN 2013

## TEST CERTIFICATE

### Sold By:

RYERSON CANADA, INC.

200 RUE DU CHEMINOT

VAUDREUIL-DORION QC J7V 5V5

GST/TPS REG. # 895962561RT0001Y

QST/TVQ REG. # 1019096102 TQ0001

Tel: 450-424-0153 Fax: 450-424-0853

P/O No: 20246

Rel :

S/O No: 310900 1

B/L No:

Inv No:

Sold To: ( 1946 )

DART AEROSPACE LTD.

1270, ABERDEEN STREET

HAWKESBURY

ON K6A 1K7

Tel: (613)632-3336

Fax: (613)632-4443

Ship To: ( 1 )

DART AEROSPACE LTD.

1270, ABERDEEN STREET

HAWKESBURY

ON

K6A 1K7

### CERTIFICATE of COMPLIANCE

Cert. No: 310900

Part No.: 55567605

PLA AL 7075-T651

2.000 X 7.000 X 13.375"

Pcs

Wgt

30

=====

ALERIS

Heat Number

458936

Test ID

709049

Control Number

X6FM7183

30

*mt 13/06/27*

THIS IS ONLY A LETTER OF COMPLIANCE

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To Whom It May Concern,

This is to certify that the material supplied  
as above, conforms to the specifications as  
outlined in your above order.

AUTHORIZED SIGNATURE

*[Signature]*

DART AEROSPACE LTD. P.O. - 20246 S.O. - 310900

Aleris Aluminum Koblenz GmbH  
Carl-Spaeter Str.10 56070 Koblenz/DeutschlandAleris  
Europe

## INSPECTION CERTIFICATE (EN 10204/3.1) / TEST REPORT / APPROVED CERTIFICATE

NO.: 0372246

SERIAL-NO.:

PAGE: 1 / 4

PURCHASER:

RYERSON CANADA, INC.

3399 AV FRANCIS-HUGHES

CDN LAVAL, QC H7L 5A4

CONSIGNEE:

RYERSON CANADA INC.

3399 FRANCIS HUGHES

CDN LAVAL QC H7L 5A5

ORDER NO. PURCHASER:

709049-4

PART NO. PURCHASER:

5555-7603

ORDER NO. MANUFACTURER/ITEM: 66763 / 04

PRODUCT:

PLATE

SPECIFICATION:

AMS-QQ-A-250/12 APR 2007

ALLOY/TEMPER:

7075 T651

DIMENSION:

50,80 x 1536,70 x 3670,30 mm

PCS.	GROSS LBS	NET LBS	PACK-NO	LOT-NO	PACK-DAT.
4	7.474	7.174	744973	458936	14.03.12

Aleris Aluminum Koblenz GmbH  
Carl-Spaeter Str.10 56070 Koblenz/Deutschland



**Aleris**  
Europe

INSPECTION CERTIFICATE (EN 10204/3.1) / TEST REPORT / APPROVED CERTIFICATE

NO.: 0372246

LOT: 458936

PAGE: 2 / 4

RESULTS:

Mechanical properties:

Pl. No.	Spec. No.	Y.S.	U.T.S.	El.
		2	2	
		N/mm	N/mm	%
Min. LT:		462	531	6,0
Max. LT:				
1 A		499	570	12,7
1 E		496	569	12,5
2 A		499	571	12,7
2 E		498	568	12,1

*only*  
13/06/27

Chemical composition: in % , remainder Al

Cast No.: 4-12-3870

Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	B
0,044	0,085	1,709	0,003	2,494	0,196	5,828	0,0345	0,0014
Zr	Pb	Ni	Sn	Be	Na	Li	V	H2 (*)
0,0031	0,0028	0,0060	0,0030	0,0004	0,0000	0,0000	0,0087	0,03
Al	Tl	Ti+Zr	Cu/Mg	Fe/Si				
		0,038		2,0				

(\*) = H2 in ml/100 g AL

Other tests:

Dimensional check: OK  
Surface control: OK  
Ultrasonic test: OK

US-spec.: AMS-STD-2154 TYPE 1 CL.A

Normative references:

LEGIERUNGSNORM/CHEMICAL COMPOSITION STANDARD/COMPOSITION CHIMIQUE  
AMS-QQ-A-250/12  
FESTIGKEITSNORM/MECH. PROP.STANDARD/CARACTERISTIQUE MECANIQUE  
AMS-QQ-A-250/12  
ULTRASCHALLNORM/ULTRASONIC STANDARD/ULTRASONS - NORME  
AMS-STD-2154 TYPE 1 CL.A

WT-QS-07/06

Aleris Aluminum Koblenz GmbH  
Carl-Spaeter Str.10 56070.Koblenz/Deutschland



**Aleris**  
Europe

INSPECTION CERTIFICATE (EN 10204/3.1) / TEST REPORT / APPROVED CERTIFICATE

NO.: 0372246

LOT: 458936

PAGE: 3 / 4

Remarks:

Electrical conductivity:

Min.: 33,0 Max.: 34,1 %IACS

Result: OK

Heat treatment:

135 DEGREES C.-16H

*onf*  
13/06/27

Aleris Aluminum Koblenz GmbH  
Carl-Spaeter Str.10 56070 Koblenz/Deutschland



*Aleris*  
Europe

INSPECTION CERTIFICATE (EN 10204/3.1) / TEST REPORT / APPROVED CERTIFICATE

NO.: 0372246

PAGE: 4 / 4

Remarks:  
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CERTIFIED THAT THE WHOLE OF THE SUPPLIES DETAILED HEREON HAVE BEEN MANUFACTURED, INSPECTED, TESTED AND UNLESS OTHERWISE STATED CONFORM IN ALL RESPECTS TO THE RELEVANT SPECIFICATIONS, DRAWINGS AND CONTRACT/ORDER. WE CONFIRM, THAT QUALITY MANAGEMENT SYSTEM OF ALERIS ALUMINUM KOBLENZ GMBH IS IN ACCORDANCE WITH DIN EN ISO 9001 AND EN 9100 IN THE RELEVANT VALID VERSION AND CERTIFIED BY AN ACCREDITED 3RD PARTY.

MADE IN THE FEDERAL REPUBLIC OF GERMANY

Enclosures:

WT-TQ-QS 07/08

Koblenz, the 15.03.12 LW

*P. Gardiner*  
Patrick Gardiner  
Quality assurance

Aleris Aluminum  
Koblenz GmbH





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

# PURCHASE ORDER

Purchase Order ID **PO20246**

Purchase Order Date 6/19/2013

PO Print Date 6/19/2013

Page Number 1 of 1

Order From :  
RYERSON  
200 DU CHEMINOT  
VAUDREUIL, QUEBEC J7V 5V5

VC-RYS001

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA



Contact Name  
Vendor Phone 450-424-0153

Ship To Contact  
Ship To Phone  
Ship Via: Yours ppd  
Ship Acct:

Buyer Chantal Lavoie  
Customer POID  
Customer Tax # 10127-2607  
Terms Net 30  
Currency CAD  
FOB Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	List Price	Disc %	Discounted Unit Price	Extended Price
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1	M7075T6B7.000X2.000	7075-T6 BAR 7.000" X 2.000" (order in billets)	6/28/2013		33.44				\$2,340.00
			Yes 6/28/2013		f				
	MATERIAL: 7075-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER AMS-QQ-A-225/9 OR AMS4122/4123/4186/4187 OR AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE NOTE: PLEASE CUT TO SIZE 30 PCS CUT TO 13.375"								

Line Total: \$2,340.00

2	M7075T6B5.000X0.375	7075-T6 BAR 5.000" X 0.375"	6/28/2013		24.00				\$284.00
			Yes 6/28/2013		f				
	MATERIAL SPEC'S AS ABOVE								

Line Total: \$284.00

PO Total: \$2,624.00



Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.  
No substitution or deviation without consent.  
Certificate of Conformity or Material Certification required (YES) NO

Change Nbr: 1 Change Date: 6/19/2013